

## Material - ASTM B94 AM50A

## **Standard Specification for Magnesium-Alloy Die Castings**

Group - Non-Ferrous Magnesium Alloy

Sub Group - ASTM B94 Magnesium-Alloy Die Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	4.400 - 5.400		
Copper	Cu %	0.010 max.		
Iron	Fe %	0.004 max.	As-Cast	
Manganese	Mn %	0.260 - 0.600		
Nickel	Ni %	0.002 max.		
Other	Ot%	0.020 max.		
Silicon	Si %	0.100 max.		
Zinc	Zn %	0.220 max.		
Magnesium	Mg %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	200 min.
-	-	-	Yield Strength in Mpa	110 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	58 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AM50A	ANSI/AA	USA	Casting	
EN-MB21220	ONORM	Australia	Ingot and Casting	
EN-MBMgAl5Mn	ONORM	Australia	Ingot and Casting	
EN-MB21220	CSN	Czech Republic	Ingot and Casting	
EN-MBMgAl5Mn	CSN	Czech Republic	Ingot and Casting	
B275 AM50A	ASTM	USA	Casting	
B951 AM50A	ASTM	USA	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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